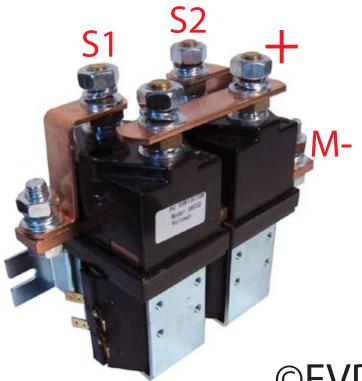
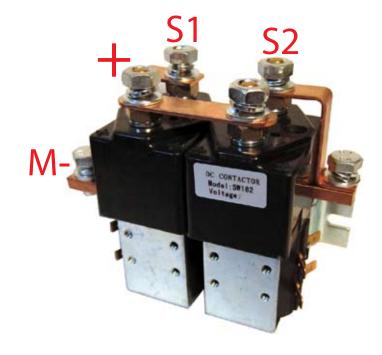
SW202 / SW182 & DC182 Wiring Diagram For Series Motors & Permanent Magnet Brushed Motors



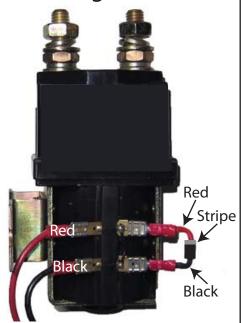


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Labels correspond to Alltrax wiring diagrams. Note that the M- buss bar runs all the way through the contactor. So sometimes it will be on the opposite side and it makes no difference.

One Side Of Reversing Contactor



Position the diode so that the stripe and red heat shrink is on the switch side of the circuit, or hot side. The picture above shows one side of a reversing contactor. Repeat on the other side.